

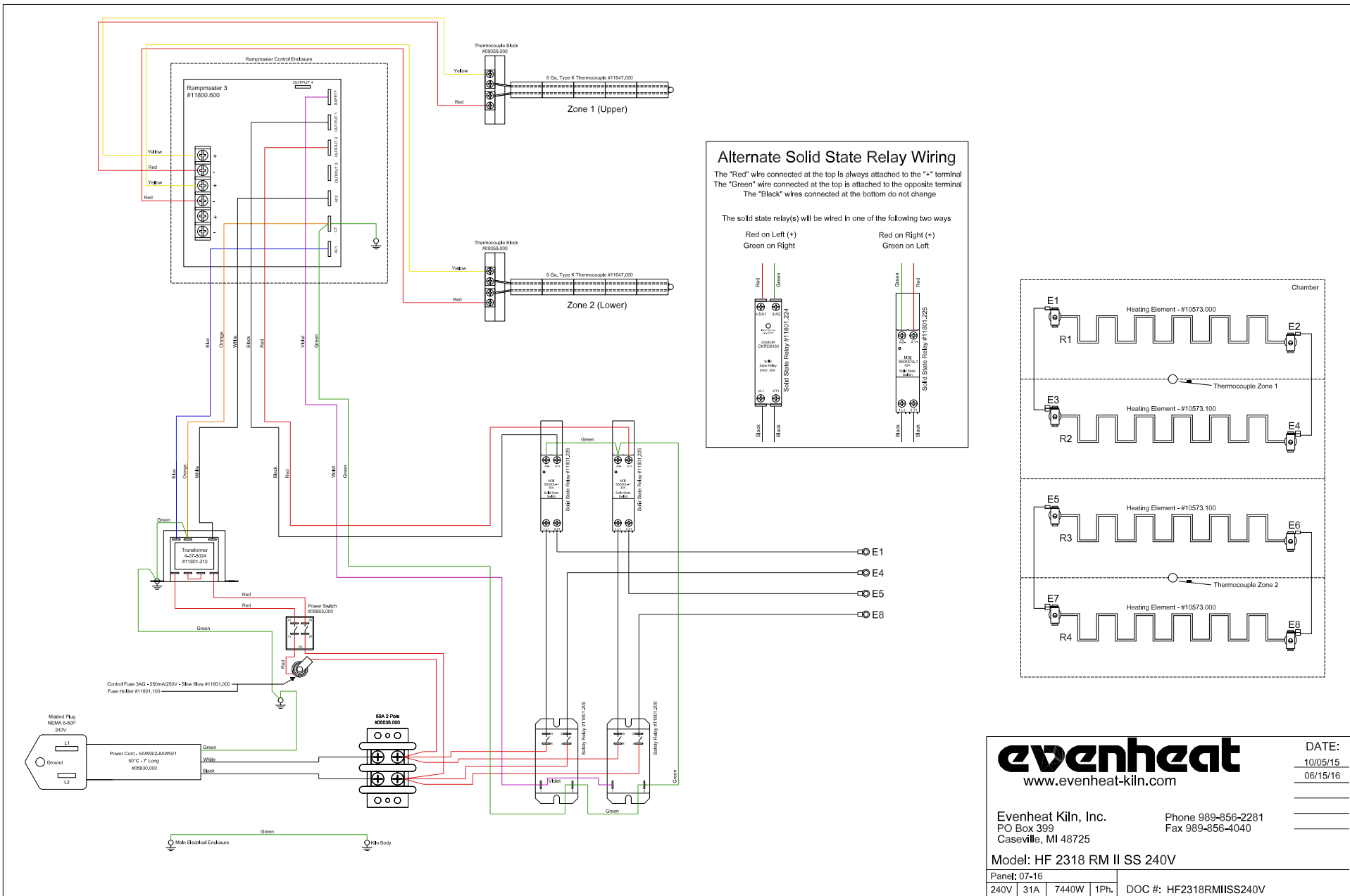
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DATE:
10/05/15
06/15/16

Evenheat Kiln, Inc. Phone 989-856-2281
PO Box 399 Caseville, MI 48725 Fax 989-856-4040

Model: HF 2318 RM II 240V

Panel: 07-16	240V	31A	7440W	1Ph.	DOC #: HF2318RMII240V
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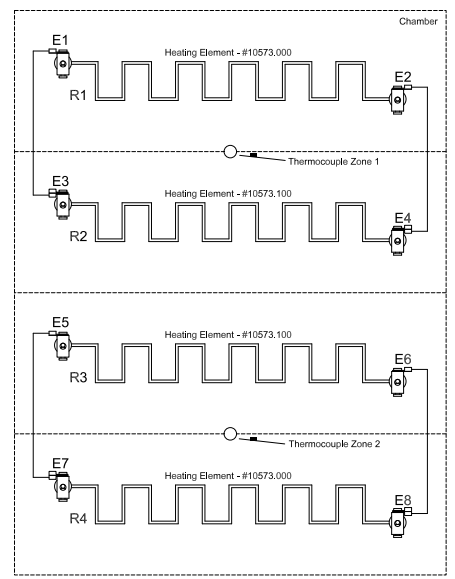
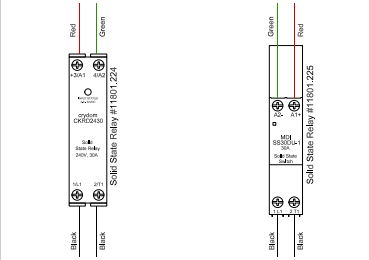


Alternate Solid State Relay Wiring

The "Red" wire connected at the top is always attached to the "+" terminal
 The "Green" wire connected at the top is attached to the opposite terminal
 The "Black" wires connected at the bottom do not change

The solid state relay(s) will be wired in one of the following two ways

- Red on Left (+)
Green on Right
- Red on Right (+)
Green on Left



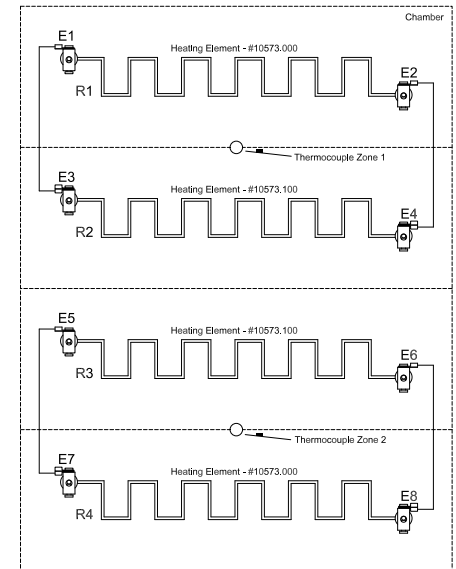
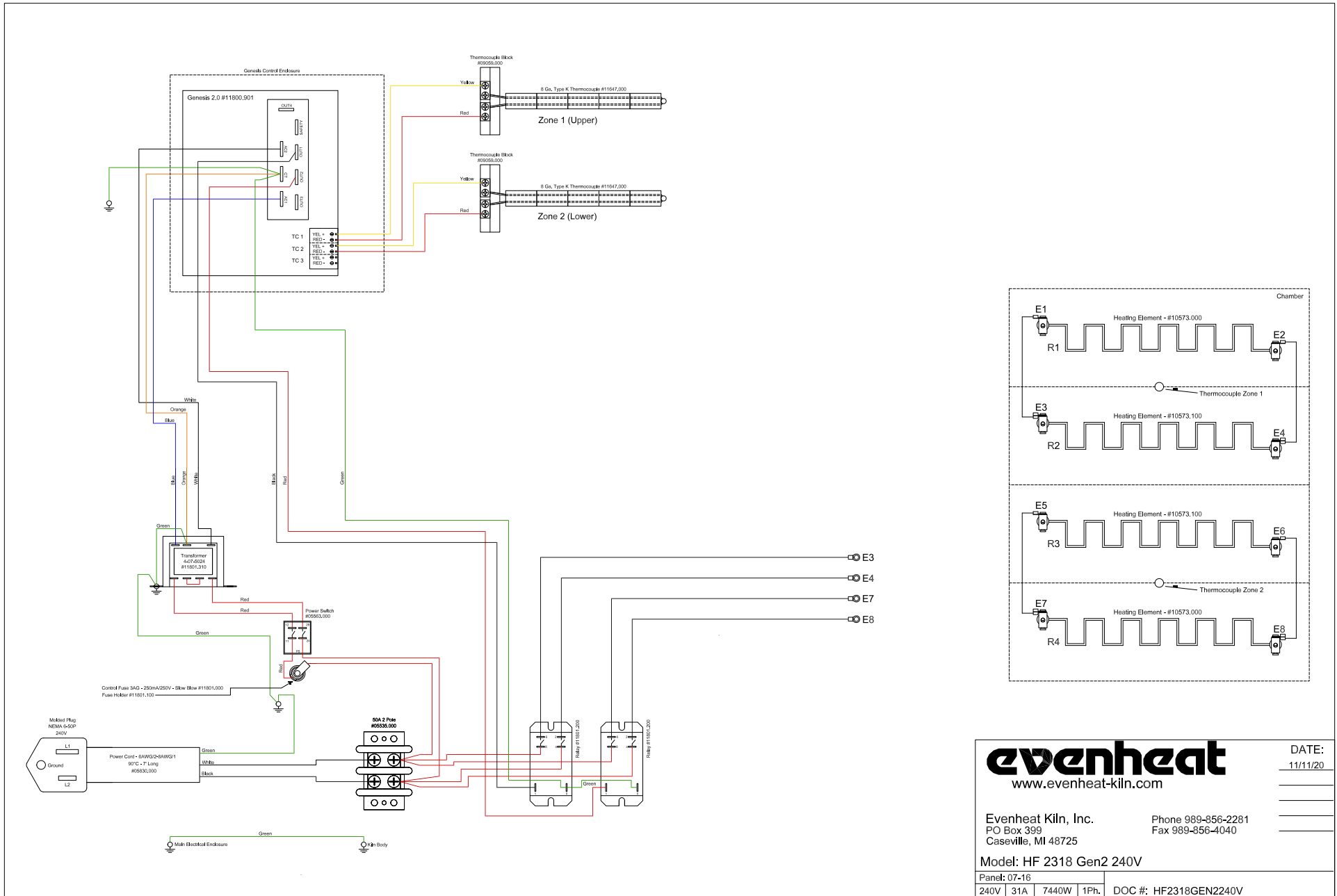
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 06/15/16

Evenheat Kiln, Inc. Phone 989-856-2281
 PO Box 399 Fax 989-856-4040
 Caseville, MI 48725

Model: HF 2318 RM II SS 240V

Panel: 07-16	
240V 31A 7440W 1Ph.	DOC #: HF2318RMISS240V



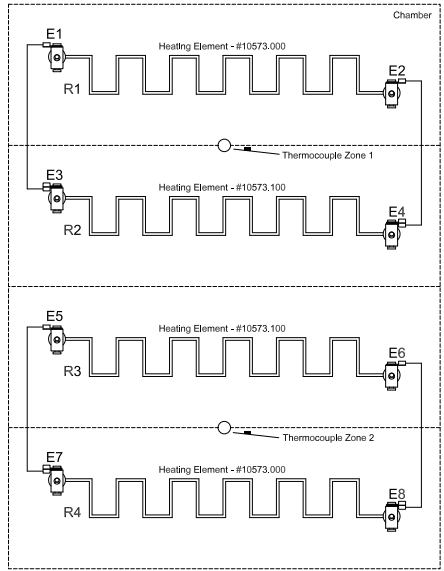
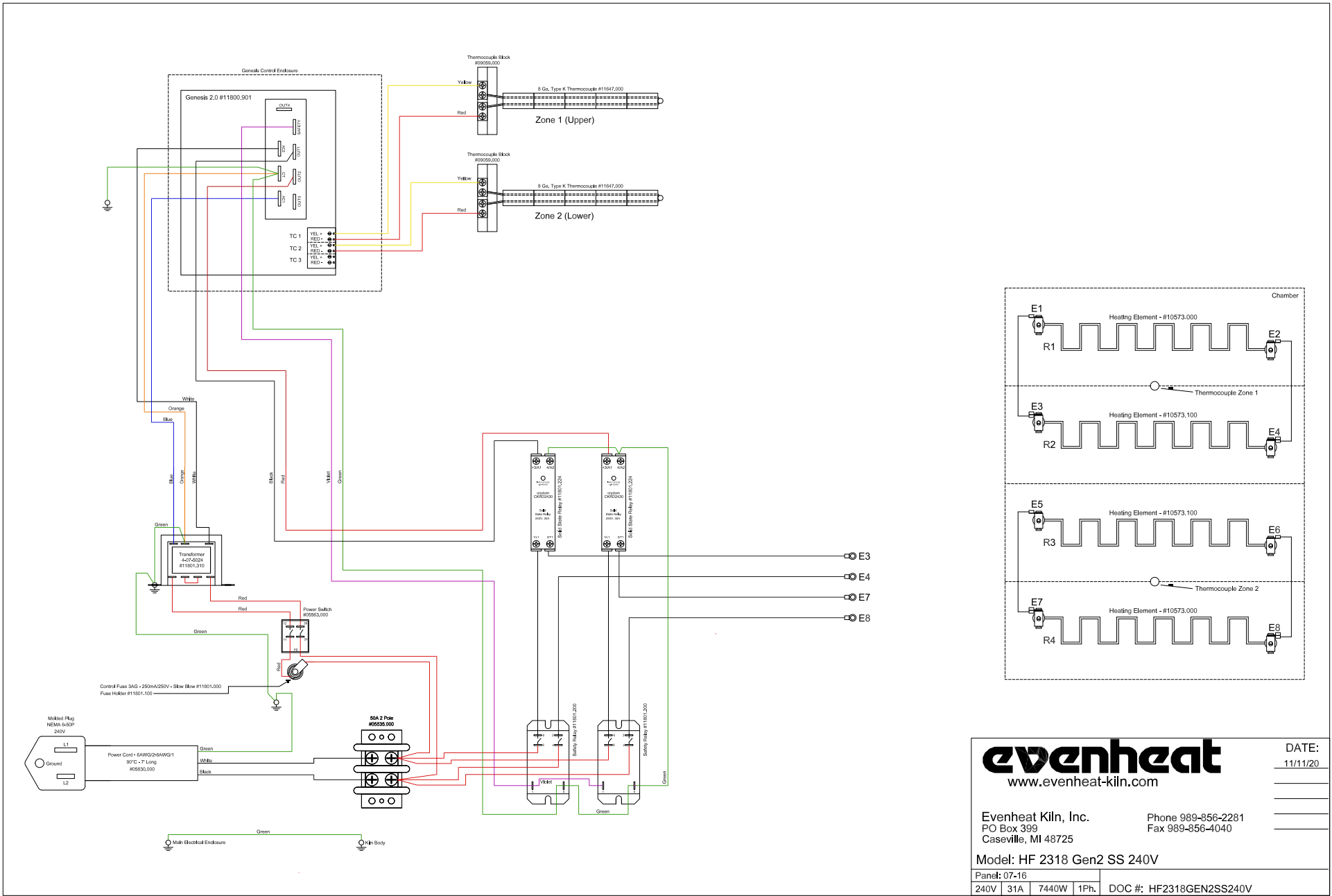
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DATE: 11/11/20

Evenheat Kiln, Inc. Phone 989-856-2281
PO Box 399 Fax 989-856-4040
Caseville, MI 48725

Model: HF 2318 Gen2 240V

Panel: 07-16				
240V	31A	7440W	1Ph.	DOC #: HF2318GEN2240V



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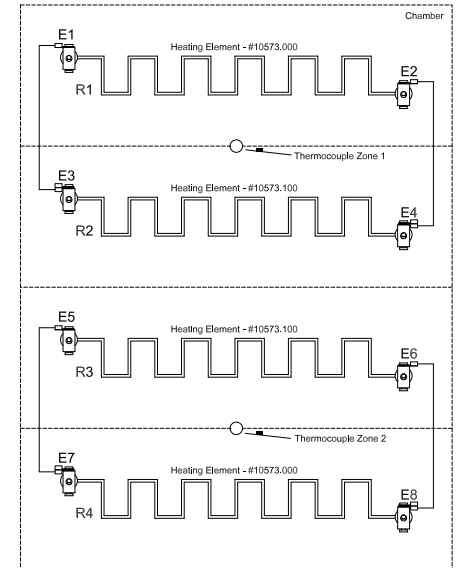
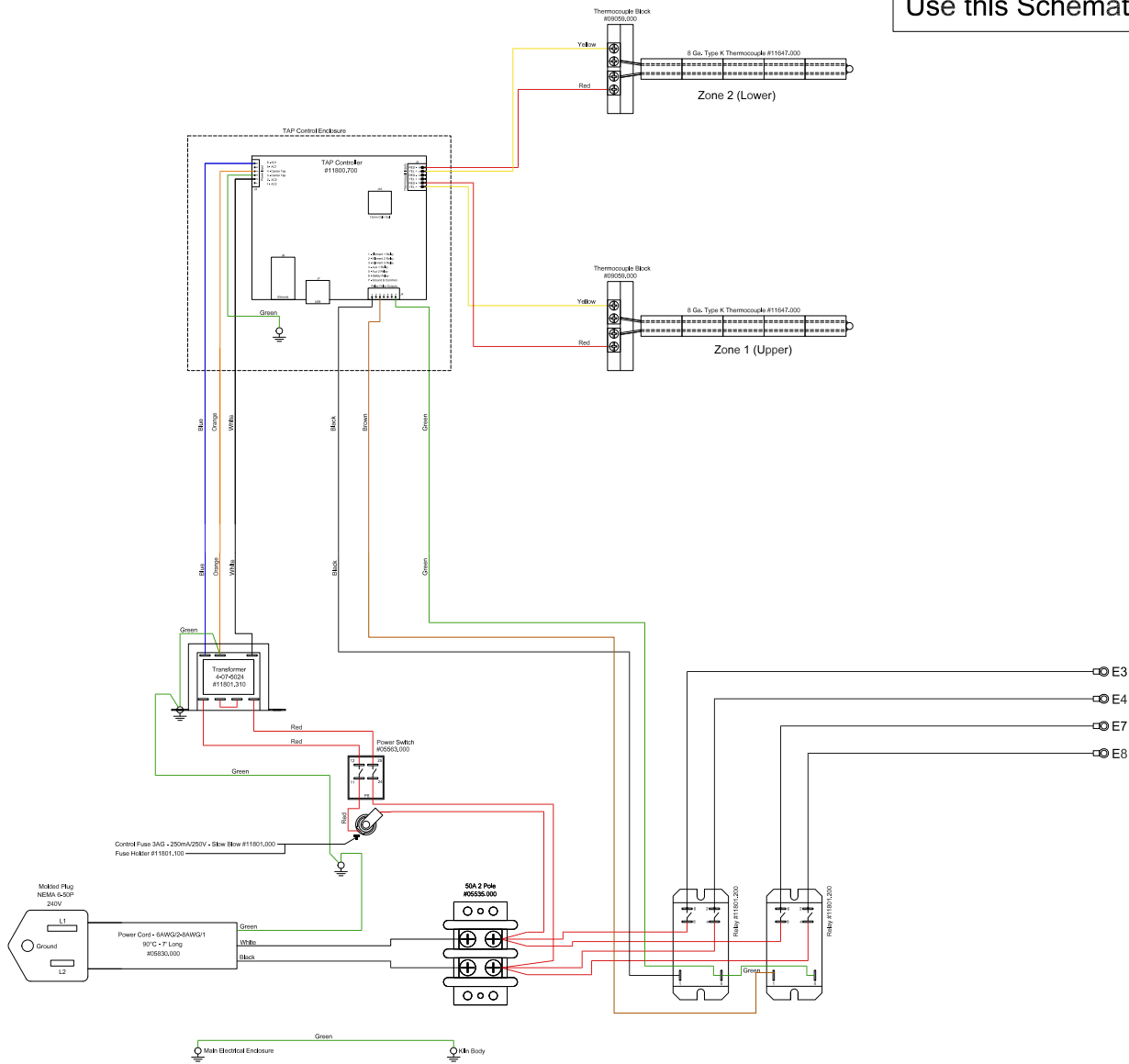
DATE: 11/11/20

Evenheat Kiln, Inc. Phone 989-856-2281
PO Box 399 Fax 989-856-4040
Caseville, MI 48725

Model: HF 2318 Gen2 SS 240V

Panel: 07-16				
240V	31A	7440W	1Ph.	DOC #: HF2318GEN2SS240V

Use this Schematic for HF 2318 models produced after 12/18/18



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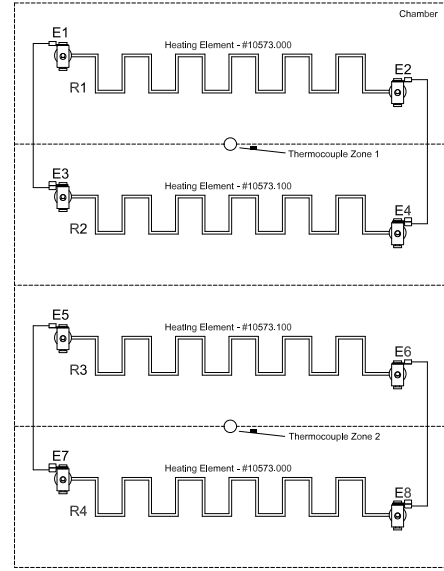
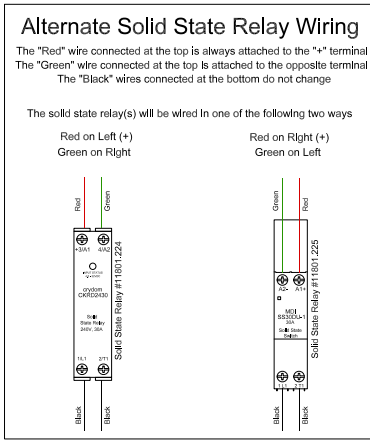
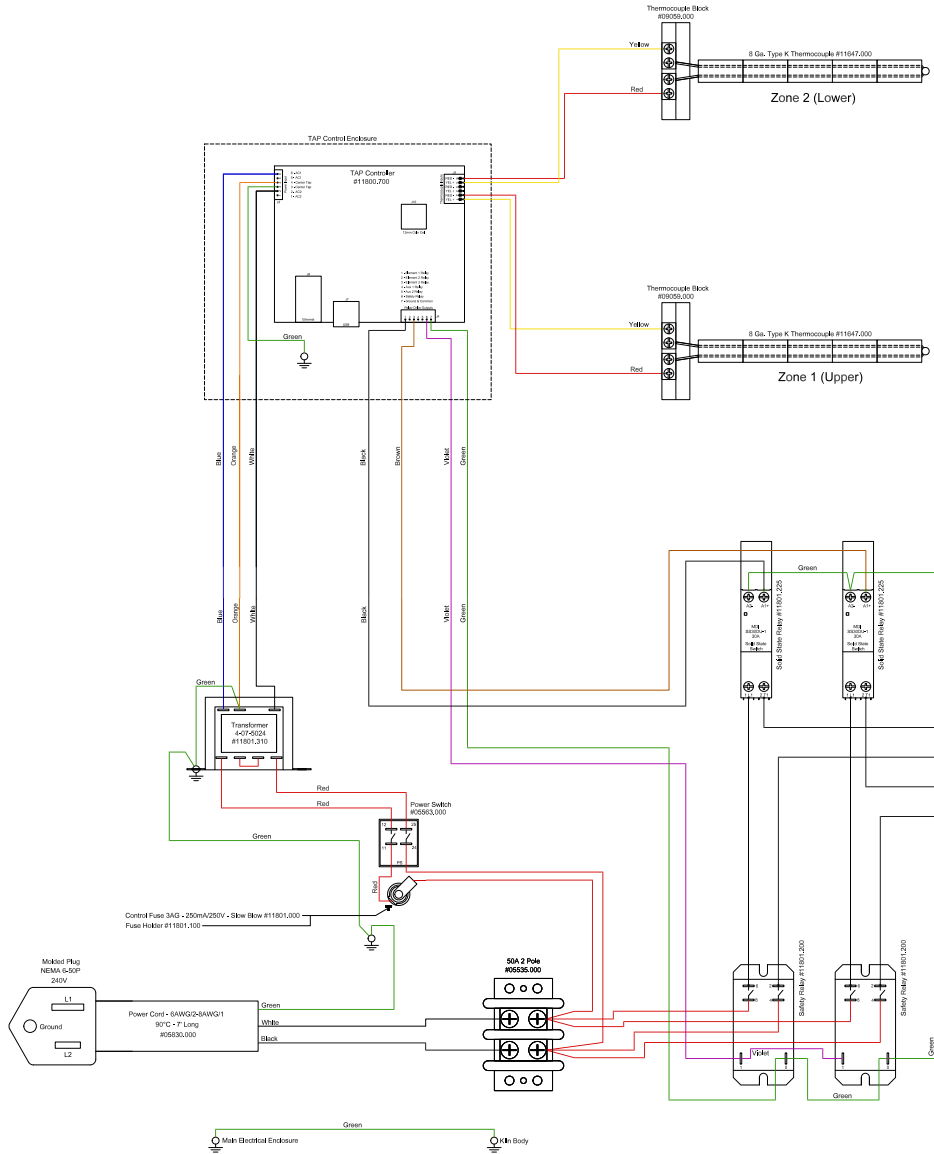
DATE: 12/18/18 - New

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Caseville, MI 48725

Model: HF 2318 TAP 240V

Panel: 07-16			
240V	31A	7440W	1Ph.
			DOC #: HF2318TAP240V

Use this Schematic for HF 2318 models produced after 12/18/18



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DATE: 12/18/18 - New

Evenheat Kiln, Inc. Phone 989-856-2281
 PO Box 399 Fax 989-856-4040
 Caseville, MI 48725

Model: HF 2318 TAP SS 240V

Panel: 07-16			
240V	31A	7440W	1Ph.
DOC #:			HF2318TAPSS240V