

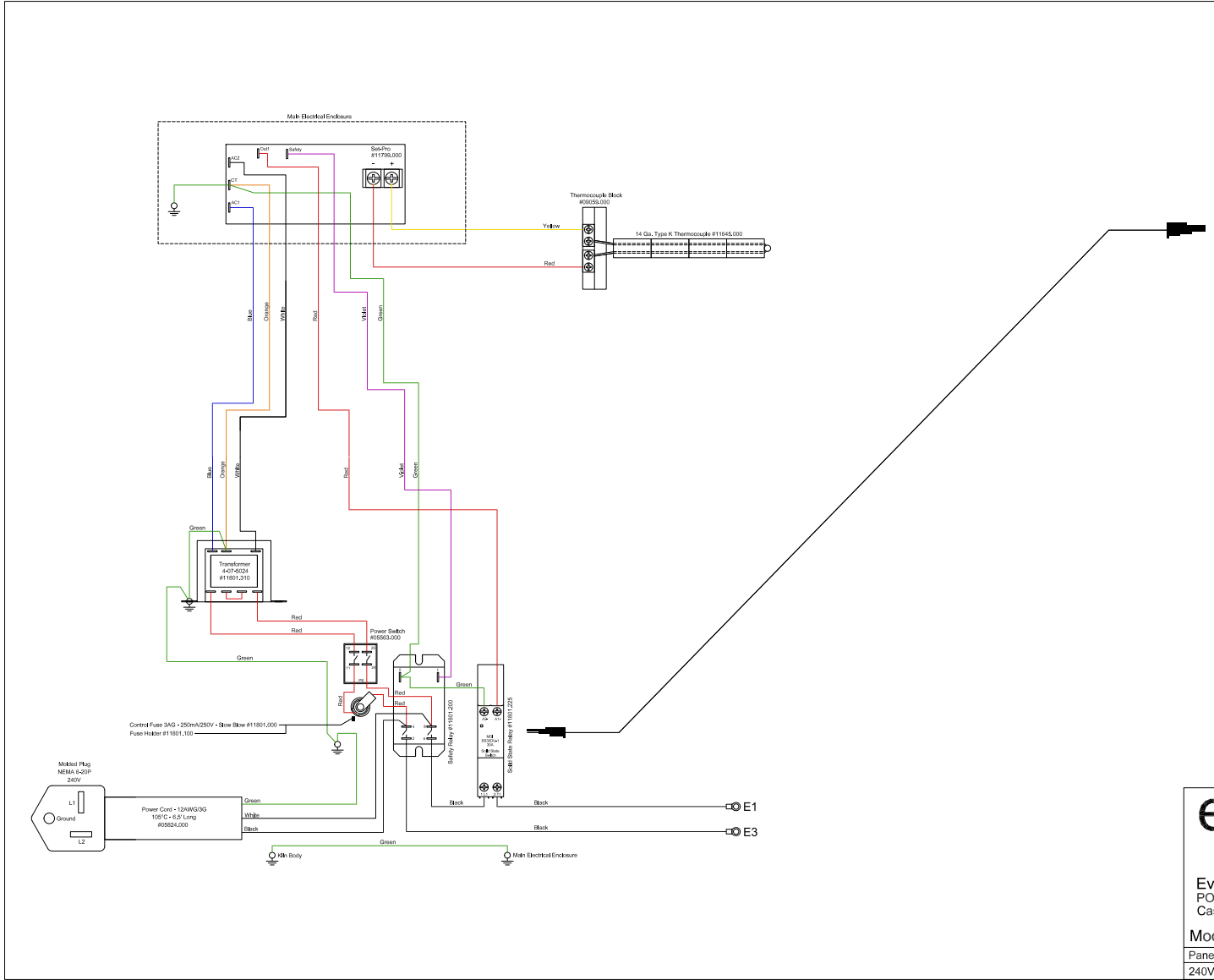
**evenheat**  
www.evenheat-kiln.com

DATE: 04/21/16

Evenheat Kiln, Inc. Phone 989-856-2281  
PO Box 399 Fax 989-856-4040  
Caseville, MI 48725

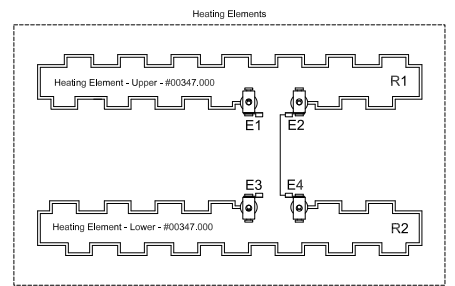
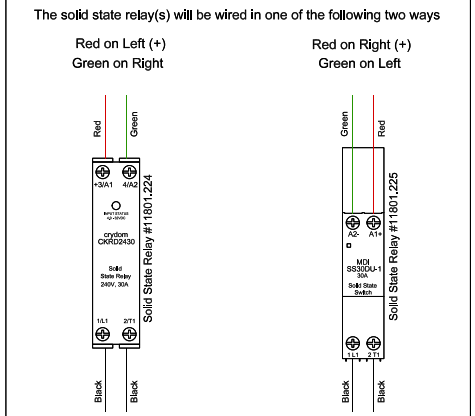
Model: KF 13.5 STP

Panel: 2-16	
240V	13A 3120W 1Ph. DOC #: KF13STP



### Alternate Solid State Relay Wiring

The "Red" wire connected at the top is always attached to the "+" terminal  
 The "Green" wire connected at the top is attached to the opposite terminal  
 The "Black" wires connected at the bottom do not change



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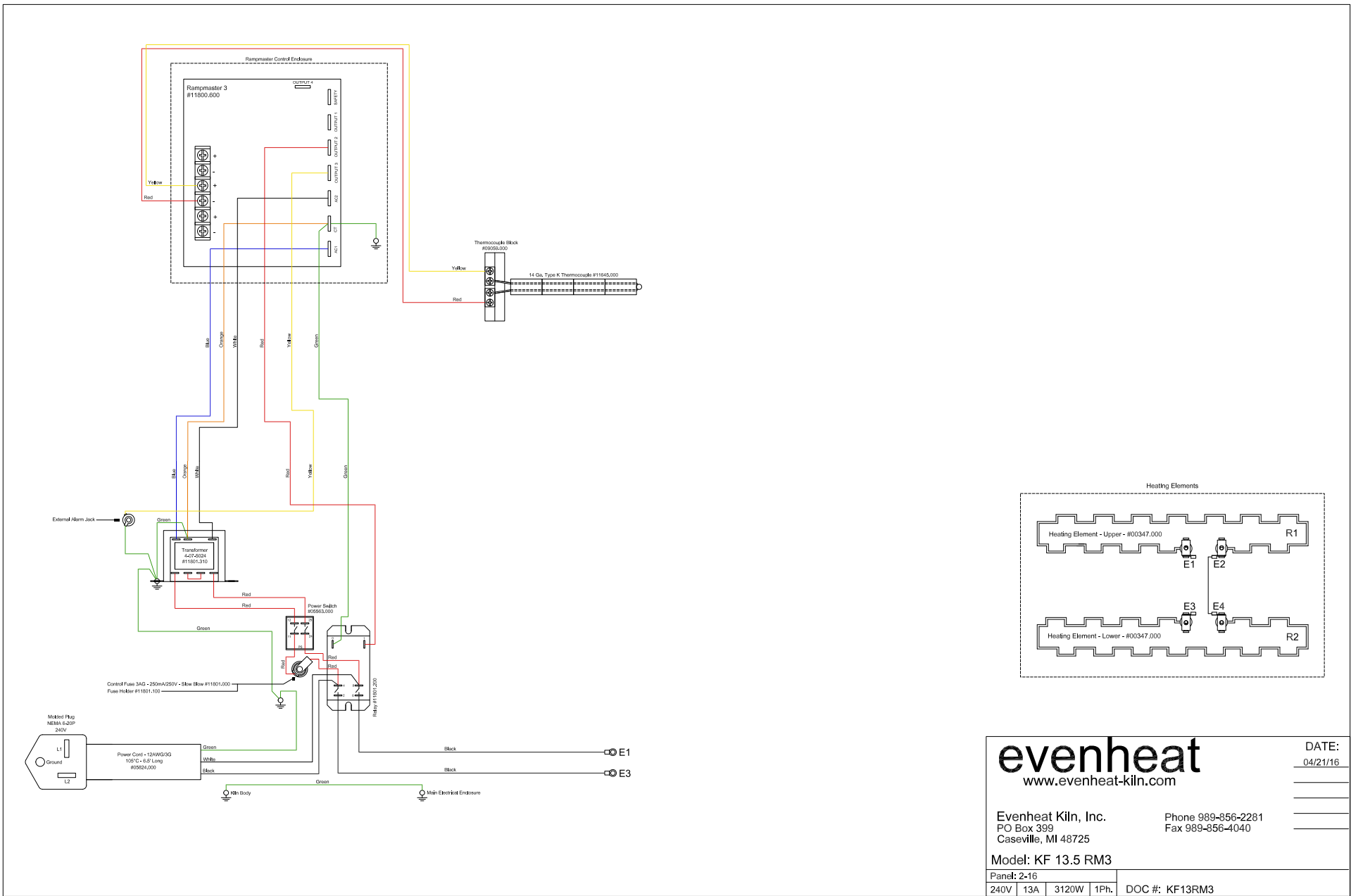


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Evenheat Kiln, Inc. Phone 989-856-2281  
 PO Box 399 Fax 989-856-4040  
 Caseville, MI 48725

Model: KF 13.5 STP SS

Panel: 2-16	
240V	13A 3120W 1Ph. DOC #: KF13STPSS



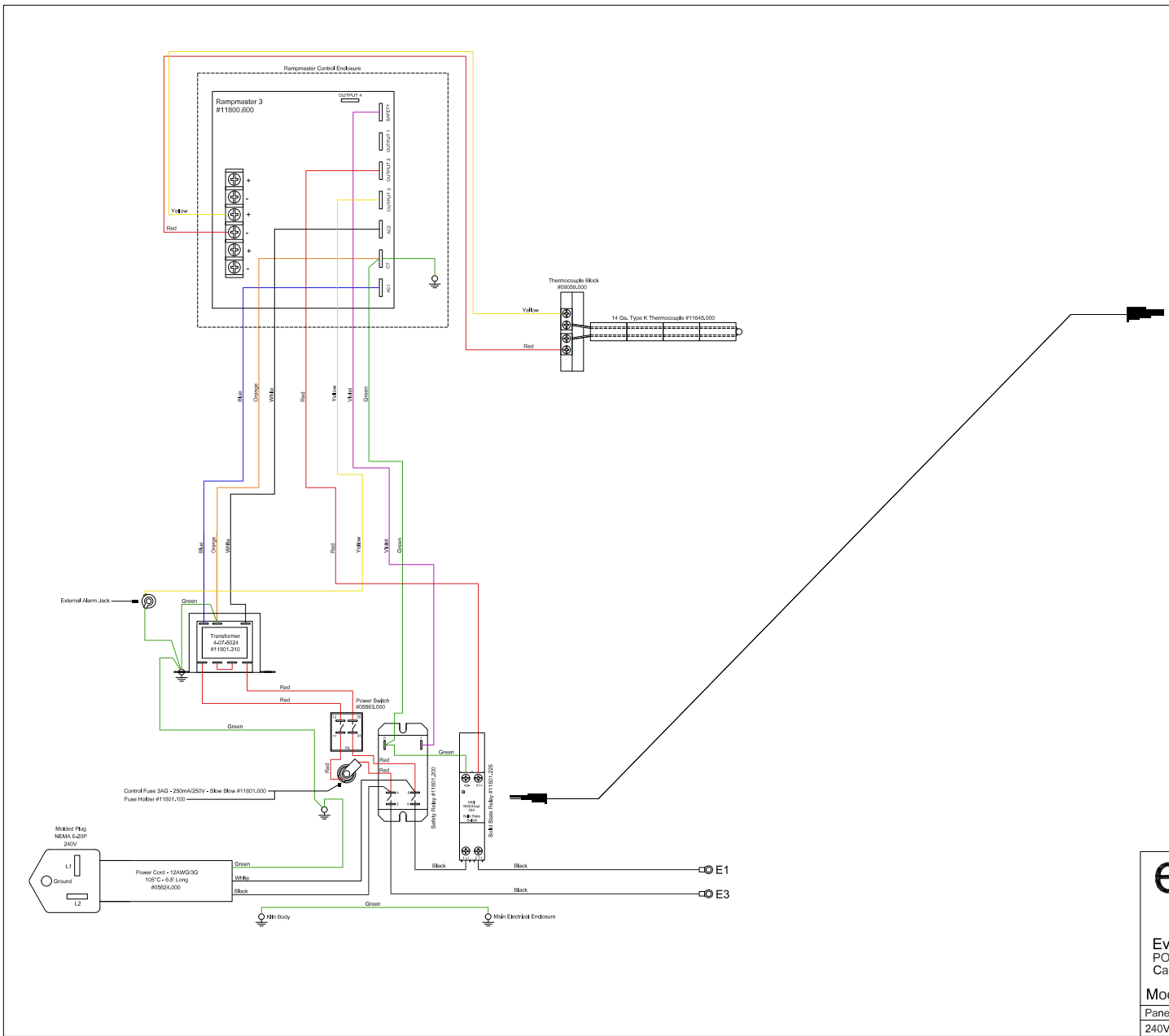
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PO Box 399 Fax 989-856-4040  
Caseville, MI 48725

Model: KF 13.5 RM3

Panel: 2-16	
240V	13A 3120W 1Ph. DOC #: KF13RM3

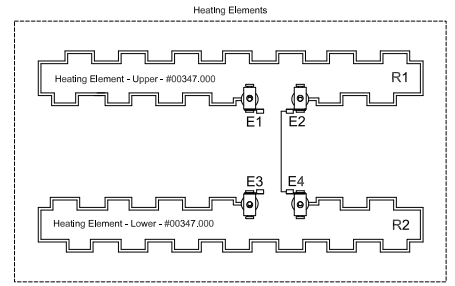


### Alternate Solid State Relay Wiring

The "Red" wire connected at the top is always attached to the "+" terminal  
 The "Green" wire connected at the top is attached to the opposite terminal  
 The "Black" wires connected at the bottom do not change

The solid state relay(s) will be wired in one of the following two ways

<b>Red on Left (+)</b> <b>Green on Right</b>	<b>Red on Right (+)</b> <b>Green on Left</b>
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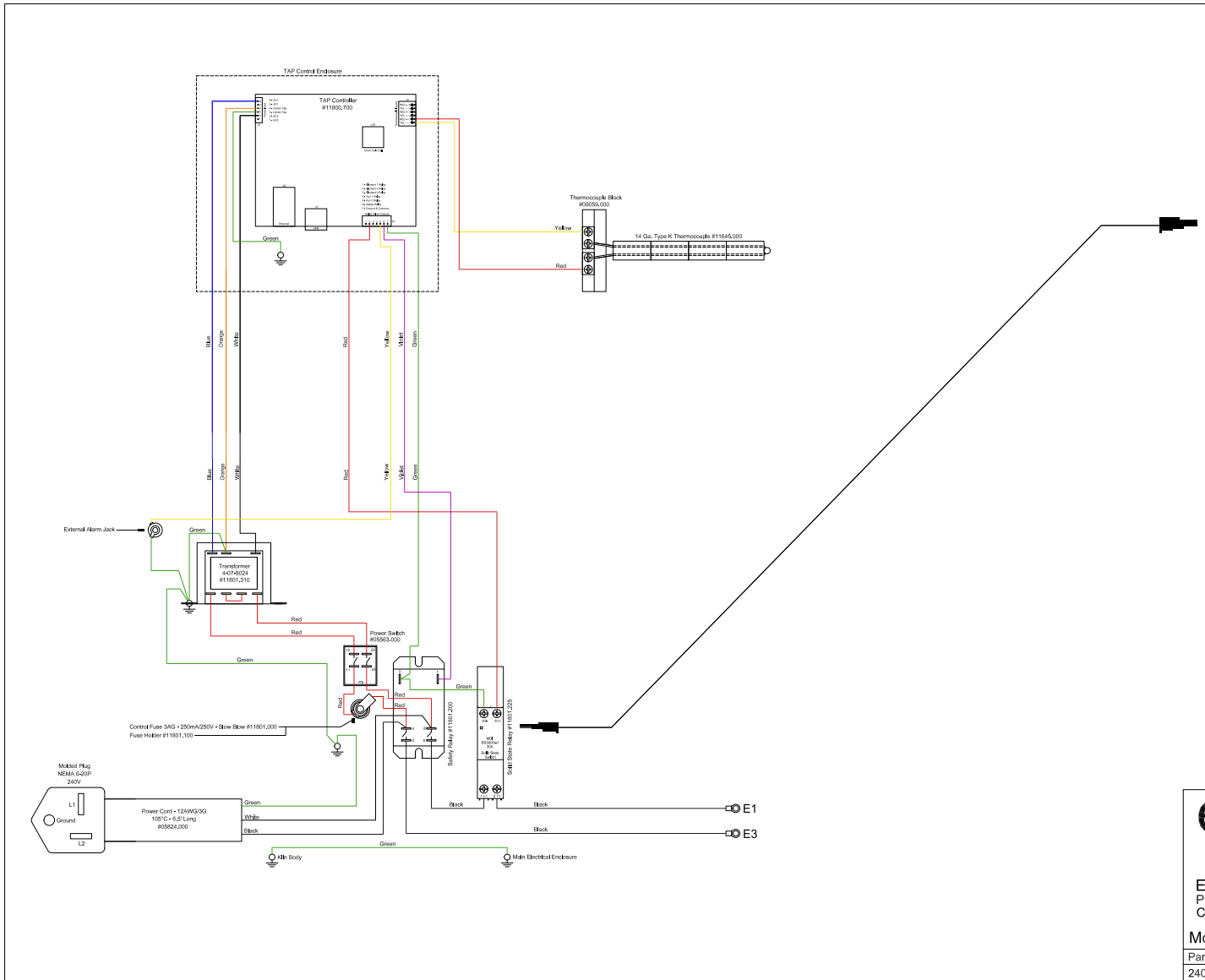
Evenheat Kiln, Inc. Phone 989-856-2281  
 PO Box 399 Caseville, MI 48725 Fax 989-856-4040

Model: KF 13.5 RM3 SS

Panel: 2-16	
240V	13A   3120W   1Ph.   DOC #: KF13RM3SS







### Alternate Solid State Relay Wiring

The "Red" wire connected at the top is always attached to the "+" terminal  
 The "Green" wire connected at the top is attached to the opposite terminal  
 The "Black" wires connected at the bottom do not change

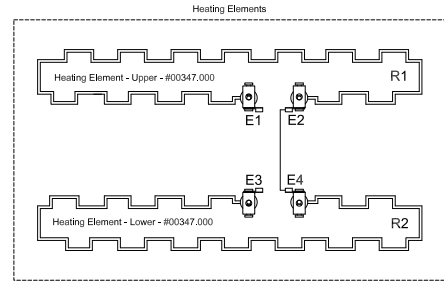
The solid state relay(s) will be wired in one of the following two ways

Red on Left (+)  
Green on Right

Solid State Relay #11801,224

Red on Right (+)  
Green on Left

Solid State Relay #11801,225



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Model: KF 13.5 TAP SS

Panel: 2-16				
240V	13A	3120W	1Ph.	DOC #: KF13TAPSS